



Dart Aerospace Ltd.
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Canada

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D350-721-046
Job Sheet 184775



Part No: D350-721-046

Job Qty: 1 ea

Part Name: Maintenance Step RH



Part Weight: 0 lbs

DAS
21

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: HN-D350-721 REV.C IPP A 05.05.11 New Issue KJ/JLM IPP B 07.10.10 removed D3436-041 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/25/18	0.00	0.00	Start Up Stores/Pkg-1	60-180	OCT 19 2018
110	Packaging	1 pcs		10/25/18	0.00	0.00	Packaging1-3	90-180	OCT 25 2018
120	QC	1 pcs		10/25/18	0.00	0.00	QC4	BB	OCT 26 2018
125	DC	1 pcs		10/25/18	0.00	0.00	DC	90-180	OCT 26 2018
130	Packaging	1 pcs		10/25/18	0.00	0.00	Packaging3-1	BB	OCT 26 2018
140	QC21-FG	1 Ea		10/25/18	0.00	0.00	QC21	90-180	OCT 26 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-721-046 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D350-721-046

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	8 4 Ea (4 ea)	90-Start up Operation	5099494
D3436-044	Step RH	2 1 Ea (1 ea)	90-Start up Operation	5120278
MS20365-428	Nut	8 4 Ea (4 ea)	90-Start up Operation	5041918
NAS1149F0463P	Washer	16 8 Ea (8 ea)	90-Start up Operation	5078880

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	4	461	0
	D3436-044	1	0	0
	MS20365-428	4	41	0
	NAS1149F0463P	8	917	0

Part Specifications

Specifications could not be found.



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Container No: S119851



Part: D350-721-046

Job No: 184775

Serial No/Batch: S119851

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH93-1 Issue 6, Part 1, SR00600N

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6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
1	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)
			8	8	NAS1149F0463P	WASHER (OR AN960-416)
16	30	30			NAS1149D0463J	WASHER (OR AN960JD416)
	2	2			NAS1149D0416J	WASHER (OR AN960JD416L)
	4	4			NAS1149D0563J	WASHER (OR AN960JD516)
	2	2			NAS1149DN832J	WASHER (OR AN960JD8)

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Revision: C

Date: 17.11.20

Change Record

Part Number D350-721-046Page 1 of 1

Description MAINTENANCE STEP ASSY RH

[illegible]